

### Mössbauer effect of $^{57}\text{Fe}$ -doped silicon nitride

Silicon nitride has a great potential for high-temperature materials [1]. It has been well known that iron doping into silicon accelerates the nitridation of the material [2, 3]. The purpose of the present study was to clarify the role of iron in silicon nitride structure by means of iron-57 Mössbauer spectroscopy.

Silicon powder (99.999%) and a small amount of  $\text{Fe}_2\text{O}_3$  (enriched with 94%  $^{57}\text{Fe}$ ) were mixed and pressed to pellets. They were put on dummy  $\text{Si}_3\text{N}_4$  pellets to avoid direct contact with an  $\text{Al}_2\text{O}_3$  boat, and were nitrided at a maximum temperature of  $1430^\circ\text{C}$  in a nitrogen gas atmosphere ( $\text{O}_2 < 0.5$  ppm, dew point  $< -60^\circ\text{C}$ ). The products were identified with an X-ray diffractometer as  $\alpha\text{-Si}_3\text{N}_4$  containing a small amount of  $\beta\text{-Si}_3\text{N}_4$  and were subsequently studied by Mössbauer spectroscopy.

The Mössbauer equipment (Elsient Co) was used in a constant acceleration mode. The Mössbauer spectra were recorded at room temperature using a source of  $^{57}\text{Co}$  in Cu, and the velocity scale was calibrated by an iron foil and sodium nitroprusside.

Fig. 1 shows a typical Mössbauer spectrum of 0.41 at. % Fe-doped silicon nitride. The spectrum is composed of two peaks of an equal intensity. The isomer shift ( $\delta$ ) was  $+0.277$  mm  $\text{sec}^{-1}$ , indi-

cating that the iron atoms were in the  $\text{Fe}^{3+}$  state [4]. The quadrupole splitting ( $\Delta E_Q$ ) was  $0.531$  mm  $\text{sec}^{-1}$ ;  $\text{Fe}^{3+}$  is S-state ( $3d^5$ ;  $^6\text{S}_{5/2}$ ) and has no electric field gradient of its own. Thus, this relatively large value of  $\Delta E_Q$  can come from a highly asymmetrical electrical environment around  $\text{Fe}^{3+}$  ions. A line width was  $0.389$  mm  $\text{sec}^{-1}$ , which was larger than that of sodium nitroprusside ( $0.248$  mm  $\text{sec}^{-1}$ ). Similar spectra were observed in the materials with dopant levels up to 0.63 at. % Fe and their Mössbauer parameters were independent of the Fe content. Above 0.63 at. % Fe, another magnetic hyperfine splitting appeared (Fig. 2). The magnetic hyperfine field and the peak positions agreed with those of metallic iron. A solubility limit of iron into  $\text{Si}_3\text{N}_4$ , therefore, would lie around 0.6 at. % at  $1430^\circ\text{C}$ .

In order to understand the magnitude of the quadrupole splitting observed, the observed  $\Delta E_Q$  value was compared with the calculated one. The electric field gradient ( $eq$ ), the asymmetry parameter ( $\eta$ ) and the  $\Delta E_Q$  can be given by the well-known relations [5]

$$eq = V_{zz}$$

$$\eta = |V_{xx} - V_{yy}|/V_{zz}$$

$$\Delta E_Q = \frac{1}{2} e^2 q' Q \left(1 + \frac{1}{3} \eta^2\right)^{1/2},$$

where  $e$  is the anion charge, diagonal elements ( $V_{ij}$ ) are chosen so that  $|V_{xx}| \leq |V_{yy}| \leq |V_{zz}|$ ,  $q' =$

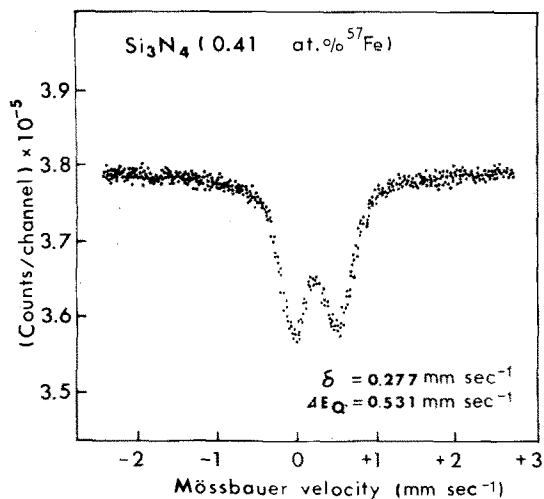


Figure 2 Mössbauer spectrum of 2.61 at. %  $^{57}\text{Fe}$ -doped  $\text{Si}_3\text{N}_4$  at room temperature.

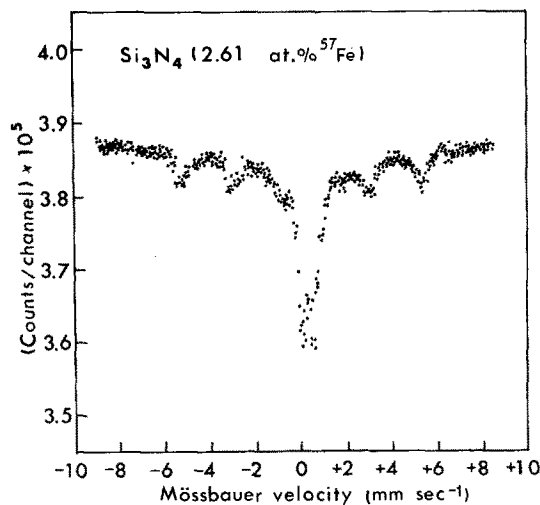


Figure 1 Mössbauer spectrum of 0.41 at. %  $^{57}\text{Fe}$ -doped  $\text{Si}_3\text{N}_4$  at room temperature.

TABLE I Calculations of the quadrupole splitting for Fe-doped  $\text{Si}_3\text{N}_4$  containing nitrogen vacancies

Vacant site around Si (1)	$q \times 10^{-24}$ ( $\text{cm}^{-3}$ )	$\eta$	$\Delta E_Q$ (mm $\text{sec}^{-1}$ ) ionicity		Vacant site around Si (2)	$q \times 10^{-24}$ ( $\text{cm}^{-3}$ )	$\eta$	$\Delta E_Q$ (mm $\text{sec}^{-1}$ ) ionicity	
			30%	20%				30%	20%
			N (1)	0.378				0.417	0.770
N (1')	0.324	0.347	0.655	0.436	N (2)	0.416	0.132	0.826	0.551
N (2)	0.422	0.056	0.834	0.557	N (2')	0.347	0.559	0.721	0.481
N (3)	0.378	0.217	0.754	0.534	N (4)	0.369	0.288	0.740	0.493
		av.	0.765	0.502			av.	0.780	0.520

$(1 - \gamma_\infty) q$ ,  $Q$  is the quadrupole moment of the first excited state of  $^{57}\text{Fe}$ , and  $\gamma_\infty$  is the Sternheimer antishielding factor. The generally accepted values of  $\gamma_\infty$  and  $Q$  are  $-9.14$  [6] and  $0.20$  barn [7], respectively.

The crystal structure of  $\alpha\text{-Si}_3\text{N}_4$  has been determined by X-ray diffraction, the space group being  $P31c$  [8]. There are two types of silicon positions Si(1) and Si(2), each of which is tetrahedrally surrounded by nitrogen atoms. It is assumed that silicon is replaced by iron in both sites, and that the degree of ionicity in  $\text{Si}_3\text{N}_4$  is 30% according to Pauling's formulation [9]. The calculated values of  $\Delta E_Q$  were  $0.19$  mm  $\text{sec}^{-1}$  for Si(1) site and  $0.12$  mm  $\text{sec}^{-1}$  for Si(2), when tetrahedron was fully occupied by nitrogen. Both values are much smaller than the observed one,  $0.531$  mm  $\text{sec}^{-1}$ . Further calculations were made by introducing a nitrogen vacancy in the tetrahedron, which may result to maintain charge neutrality over the whole volume. The calculated mean  $\Delta E_Q$  for the silicon nitride containing the defects were  $0.765$  mm  $\text{sec}^{-1}$  for Si(1) site and  $0.780$  mm  $\text{sec}^{-1}$  for Si(2) site (Table I). These values are in approximate agreement with the observed one. On the other hand, the calculation for 20% ionicity showed  $\Delta E_Q = 0.502$  and  $0.520$  for Si(1) and Si(2) sites, respectively.

It may be concluded, therefore, that the relatively large  $\Delta E_Q$  observed in Fe-doped  $\text{Si}_3\text{N}_4$  can be explained by the presence of a nitrogen vacancy. This conclusion may also supported by a study of nitrogen self-diffusion for "pure" and Fe-doped silicon nitride [10].

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H. YAMAMURA  
K. KIJIMA  
S. SHIRASAKI  
Y. INOMATA

*National Institute for Researches  
in Inorganic Materials,  
Kurakake, Sakura-Mura,  
Niihari-Gun, Ibaraki, Japan*

H. SUZUKI  
*Research Laboratory for Nuclear Reactors,  
Tokyo Institute of Technology,  
O-okayama, Meguroku,  
Tokyo, Japan*